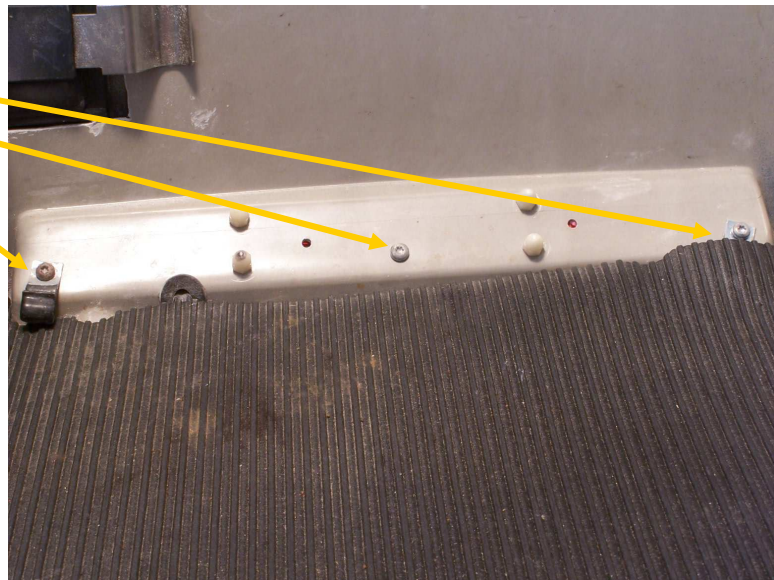




INSTALLING THE RIDE TIME LED TOUR PAK SIDE LIGHTS FOR 1997 TO 2001 TOUR PAKS

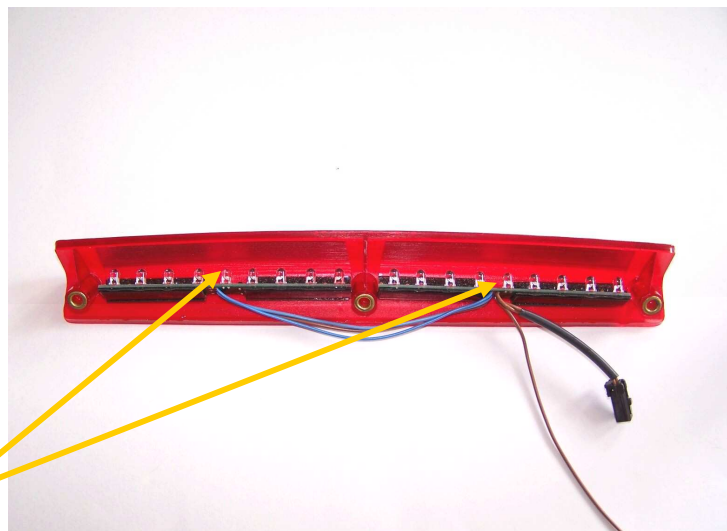
1. Remove the side lens from the Tour-Pak by removing the three T-15 torx screws

2. Wash the lens in warm soapy water to remove any dirt or road oils from the inside of the lens. Thoroughly dry the lens

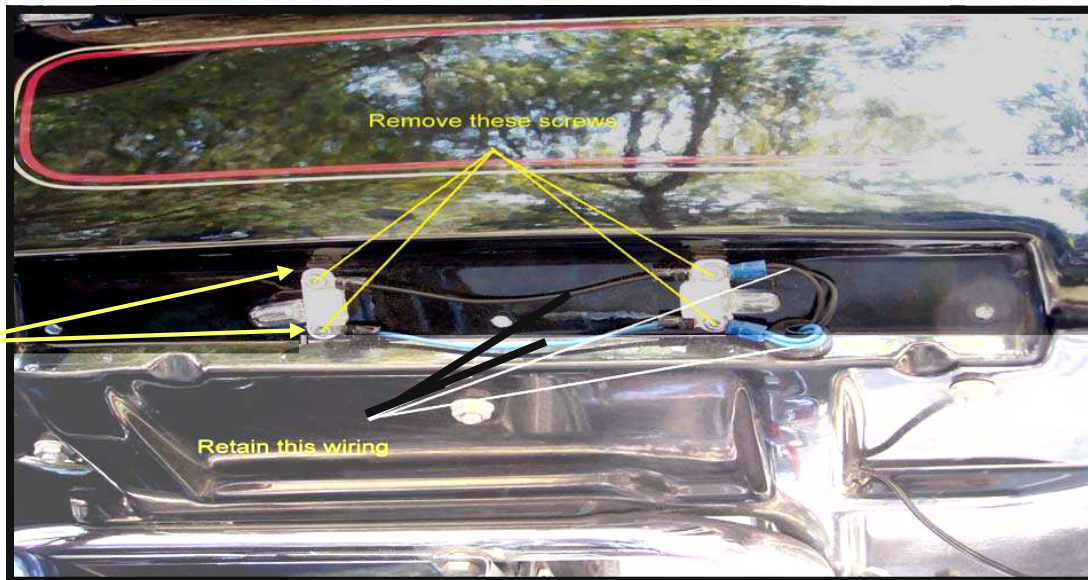


3. Remove the backing from the double stick tape on the bottom of the LED module. **Caution: The double stick tape used in this application is for industrial use and is very sticky. Do not press down on the circuit board until you have it in the position you want. When properly located use a thin blade screwdriver to press on the board between the LEDs to adhere the board to the lens.**

4. Position the module so that the front of the "L" shaped mounting bracket for the LED board is approximately 1/8 inch from the inside surface of the lens.



5. Use a 5/16. wrench or pliers to hold the nylon nuts on the inside of the tour-pak. Remove the T-15 screws from the outside. Remove the white incandescent bulb holders.



6. Insert one of the T-15 screws through the ring on one of the short wires from the LED Side Light Module, then through the ring on the blue wire from inside the Tour-Pak. Place a washer on the screw and reinsert it into the Tour-Pak. Reattach the nylon nut.

7. Connect the other short wire from the LED module to the dark gray wire from the Toru-Pak as in # 6 above.

8. The longer wire from the LED module is for the directional light circuit. Since Harley did not bring directional light wiring into the Tour-Pak, you will have to run the directional light wire from a convenient connection point. A good place to make the connection is the wiring harness under the seat just before it enters the rear fender. The brown wire in the harness is usually the right side directional light. A violet wire is usually the left. The RTQC-2 adapter and the RTQC cable can be helpful in making this connection.

9. Route the long wire from the LED module into the tour pak through one of the holes left when you removed the second bulb holder. Splice the long wire from the LED module to the wire from your directional light circuit. Insulate with a small piece of shrink tube (included).

10. Remount the lens to the Tour-Pak.

11. Repeat the procedure for the other side of the Tour-Pak.